

Basis **Adhesive for M 04 Comp. A+B**
 Resin **Adhesive for M 04 Comp. A**
 Hardener **Adhesive for M 04 Comp. B**

Colour yellow
 Further colours black

Applications

- Bonding of eablock M 04
- Bonding of eaboard M 04

Properties

- abrasion resistant
- good compressive strength
- long processing time

Processing data

Product		Mixture Adhesive for M 04	Resin Adhesive for M 04 Comp. A	Hardener Adhesive for M 04 Comp. B
Colour		yellow	yellow	brown
Mixing ratio	p. b. w.		100	28
Viscosity at 25°C	mPas	thixotrop	thixotrop	100 ± 30
Density at 20°C	g / cm ³	1,60 ± 0,05	1,70 ± 0,05	1,24 ± 0,02
Pot life 100 g / 20°C	min.	18 - 22	-	-
Curing time at RT	hrs.	4 - 10	-	-

Sales units (packages)

Units Comp. A Adhesive for M 04 Comp. A 0,860 kg
 Comp. B Adhesive for M 04 Comp. B 0,240 kg

Processing instructions

Please stir material thoroughly before use. The adhesive is applied one-sided on adherend surface and is fixed by loading or slight tensioning.

Mechanical machining should be executed only after 8 - 10 hours.

Consumption: approx. 600 - 700 g/m²

We recommend to apply the adhesive with a spreading comb.

In General

The adhesive is a two-component-system on Polyurethane base, which cures at room temperature. It is consisting of a filled base component and an isocyanate hardener (MDI).

The adhesive shows several advantages:

- high stability
- excellent filling properties

Storing

At room temperature (18 – 25°C) and closed original containers storage life is 9 months.

Partly used containers have to be closed always and the material has to be used up as soon as possible.

Safety measure

Please follow the precaution instructions of the Government Safety Organisation of the chemical industry when working with this material. Please follow safety advices !

Waste Disposal

According to arrangement with local authorities cured material can be disposed as domestic or commercial waste.

Non-cured products are waste which is subject to inspection and has to be disposed accordingly.

In case of further questions please do not hesitate to contact our Department for Product Safety.

The instructions and recommendations are given in good faith and are based on long experience and careful tests. Since the conditions of use are beyond our control, and due to versatility of applications and working methods, we can't give any guarantee. All information are non-binding and are no guarantee for special characteristics or properties of the product. Despite information given from **ebalta** the customer has to make his own tests regarding applications and processing. If any special warranty is requested, written agreement on this subject is essential.

ebalta UK Limited . B2 Langham Park, Trent Lane . Castle Donington . Derbyshire DE74 2UT
t: +44 1332 814700 . f: +44 1332 814775 . e: info@**ebalta**.co.uk . w: www.**ebalta**.co.uk