

Basis	Adhesive ochre
Resin	Adhesive ochre Comp. A
Hardener	PUR 50 Comp. B
Colour	ochre

Applications

- Bonding of eboard L-1

Properties

- excellent filling properties
- no sagging at vertical surfaces
- Shore D hardness approx. 65

Processing data

Product		Mixture Adhesive ochre	Resin Adhesive ochre Comp. A	Hardener PUR 50 Comp. B
Colour		ochre	ochre	brown
Mixing ratio	p. b. w.		100	50
Viscosity at 25°C	mPas	thixotrop	pastös	120 ± 20
Density at 20°C	g / cm ³	0,80 ± 0,03	0,68 ± 0,02	1,23 ± 0,02
Pot life 150 g / 20°C	-	15 - 20	-	-
Curing time at RT	hrs.	8 - 10	-	-

Physical data

Properties	Inspect. requirem.	Unit	Value
Flexural strength at breakage	EN ISO 178	%	5,2 ± 0,3
Flexural strength	DIN 53423	N / mm ²	40 ± 5
Flexural modulus	EN ISO 178	MPa	1370 ± 100
Compressive strength	EN ISO 604	MPa	36 ± 4
Heat resistance (HDT)	DIN EN ISO 75 B	°C	80 ± 3
Shore hardness	DIN 53505	Shore D	65 ± 3

Sales units (packages)

Units	Comp. A	Adhesive ochre Comp. A	0,400 kg / 3,500 kg
	Comp. B	PUR 50 Comp. B	0,200 kg / 3,500 kg

Processing instructions

Mix Comp. A and B carefully
We recommend application with a spreading spatula.

Consumption: approx. 600 - 700 g/m²

We recommend to apply the adhesive with a spreading comb.

A mechanical treatment can be carried out not before 8 – 10 hours.

In General

The adhesive is a two-component-system on polyurethane base, which cures at room temperature.

It is character by
-high stability
-excellent filling properties

Storing

Storage at room temperature 18-25 °C.

Already opened containers should be closed immediately after use and should be used as soon as possible.

Information about the expiration date you find on the sales packages.

Safety measure

Please follow the precaution instructions of the Government Safety Organisation of the chemical industry when working with this material. Please follow safety advices !

Waste Disposal

According to arrangement with local authorities cured material can be disposed as domestic or commercial waste.
Non-cured products are waste which is subject to inspection and has to be disposed accordingly.
In case of further questions please do not hesitate to contact our Department for Product Safety.

The instructions and recommendations are given in good faith and are based on long experience and careful tests. Since the conditions of use are beyond our control, and due to versatility of applications and working methods, we can't give any guarantee. All information are non-binding and are no guarantee for special characteristics or properties of the product. Despite information given from **ebalta** the customer has to make his own tests regarding applications and processing. If any special warranty is requested, written agreement on this subject is essential.

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