

Basis	<b>polyester putty</b>
Resin	<b>ebalta-lastic</b>
Hardener	<b>Hardener for polyester</b>
Colour	grey

### Applications

- Master models
- Reproduction of models
- Samples

### Properties

- fine structure
- very well workable
- fast curing

### Processing data

Product		Mixture ebalta-lastic	Resin ebalta-lastic	Hardener Hardener for polyester
Colour		grey	grey	white
<b>Mixing ratio</b>	<b>p. b. w.</b>		<b>100</b>	<b>3</b>
Viscosity at 25°C	mPas	Paste	thixotrop	thixotrop
Density at 20°C	g / cm <sup>3</sup>	1,90 ± 0,03	1,95 ± 0,03	1,15 ± 0,03
Pot life 200 g / 20°C	min.	5 - 15	-	-
Curing time at RT	min.	25 - 35	-	-

### Physical data

Properties	Inspect. requirem.	Unit	Value
Flexural strength	EN ISO 178	MPa	-
Flexural modulus	EN ISO 178	MPa	-
Flexural strength at breakage	EN ISO 178	%	-
Flexural strength at breakage	ISO 37	%	-
Compressive strength	EN ISO 604	MPa	-
Impact resistance (Charpy)	EN ISO 179	kJ/m <sup>2</sup>	-
Heat resistance	-	°C	100 ± 10
Shore hardness	DIN 53505	Shore D	78 ± 2

### Sales units (packages)

Units	polyester putty	ebalta-lastic	2,000 kg tin
	hardener	Hardener for polyester	0,060 kg

## In General

**ebalta-lastic** is a two-component fast filler on polyester base. Therefore the application can be grinded after very short time. **ebalta-lastic** can be grinded in dry and wet condition. The abrasive dust contains no harmful substances, but should be evacuated due to cleanliness. The adhesion on wood, plastic and metal is excellent. **ebalta** lastic can be easily processed with woodworking tools.

**ebalta** lastic is a high build material and especially suitable as a sublayer for thicker layers.

**ebalta** lastic: very easy grinding

## Storing

At room temperature (18 – 25°C) and closed original containers storage life is 12 months.

Partly used containers have to be closed always and the material has to be used as soon as possible.

## Safety measure

Please follow the precaution instructions of the Government Safety Organisation of the chemical industry when working with this material. Please follow safety advices !

## Waste Disposal

According to arrangement with local authorities cured material can be disposed as domestic or commercial waste.

Non-cured products are waste which is subject to inspection and has to be disposed accordingly.

In case of further questions please do not hesitate to contact our Department for Product Safety.

The instructions and recommendations are given in good faith and are based on long experience and careful tests. Since the conditions of use are beyond our control, and due to versatility of applications and working methods, we can't give any guarantee. All information are non-binding and are no guarantee for special characteristics or properties of the product. Despite information given from **ebalta** the customer has to make his own tests regarding applications and processing. If any special warranty is requested, written agreement on this subject is essential.

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