

Basis	Sprayable gelcoat
Resin	OH 60 SP
Hardener	GL
Colour	black

Applications

- Bath models for galvanic tools
- Gel coat for moldings

Properties

- very well sprayable
- low viscosity
- fine structure
- low solvent content

Processing data

Product		Mixture OH 60 SP / GL	Resin OH 60 SP	Hardener GL
Colour		black	black	yellow clear
Mixing ratio	p. b. w.		100	25
Viscosity at 25°C	mPas	850 ± 100	thixotrop	750 ± 150
Density at 20°C	g / cm ³	1,42 ± 0,02	-	1,0 ± 0,02
Pot life 200 g / 20°C	min.	60 - 90	-	-
Curing time at RT	hrs.	16 - 24	-	-
Post curing	Time in h/ Temperature in °C	-	-	-

Physical data

Properties	Inspect. requirem.	Unit	Value
Flexural strength	EN ISO 178	MPa	100 ± 10
Flexural modulus	EN ISO 178	MPa	3960 ± 150
Flexural strength at breakage	EN ISO 178	%	3,6 ± 0,4
Tensile strength	EN ISO 527	MPa	-
Compressive strength	EN ISO 604	MPa	95 ± 0,8
Impact resistance (Charpy)	EN ISO 179	kJ/m ²	18 ± 3,5
Heat resistance (Martens)	DIN 53458	°C	50 ± 2
Shore hardness	DIN 53505	Shore D	86 ± 3
Coefficient of linear expansion	DIN 53752	10 ⁻⁶ K ⁻¹	-

Sales units (packages)

Units	Resin	OH 60 SP	10,000 kg
	Hardener	GL	2,500 kg

Processing instructions

The temperature of material and processing should be between 18 and 25° C.

After each use the containers have to be closed again.

Porous mould surfaces should be sealed before (**ebalta** sealant).

For an optimum mould release we recommend a suitable release agent (e.g. T 1-1) which can be easily applied with a brush. The mould should be treated 2 or 3 times with release agent and allowed to evaporate for approx. 20 min after every application.

For spraying the gelcoat we recommend a tubpistol: nozzle 1,6 mm and 2 bar compression.

Mixing ratio resin/hardener according to instructions!

Stirring rods etc. with residual resin can be easily cleaned with **ebalta** cleaning agent.

In General

This material contains solvents, for this reason we recommend sufficient evaporation of the single layers.

Storing

Storage at room temperature (18-25 °C) in closed original container 6 months.

Already opened containers should be closed immediately after use and should be used as soon as possible

Safety measure

Please follow the precaution instructions of the Government Safety Organisation of the chemical industry when working with this material. Please follow safety advices !

Waste Disposal

According to arrangement with local authorities cured material can be disposed as domestic or commercial waste.

Non-cured products are waste which is subject to inspection and has to be disposed accordingly.

In case of further questions please do not hesitate to contact our Department for Product Safety.

The instructions and recommendations are given in good faith and are based on long experience and careful tests. Since the conditions of use are beyond our control, and due to versatility of applications and working methods, we can't give any guarantee. All information are non-binding and are no guarantee for special characteristics or properties of the product. Despite information given from **ebalta** the customer has to make his own tests regarding applications and processing. If any special warranty is requested, written agreement on this subject is essential.

ebalta UK Limited . B2 Langham Park, Trent Lane . Castle Donington . Derbyshire DE74 2UT
t: +44 1332 814700 . f: +44 1332 814775 . e: info@**ebalta**.co.uk . w: www.**ebalta**.co.uk